

0.8 mm Laminates

HPL
High Pressure Laminates

Technical Data Sheet

Properties	Unit	IS:2046-1995, Type, VGS	Surface Matters by Dorby Conforms
Thickness	mm	0.8 (± 10%)	
Resistance to surface wear	Revolutions. (min)	150	$\sqrt{}$
Resistance to immersion in boiling water - Mass increase (%) - Thickness increase (%) - Appearance	% Max. % Max. Grade (not worse than)	12.0 14.0 4	V
Dimensional stability at elevated temperature - Longitudinal (%) - Transverse (%)	% Max. (L) % Max. (T)	0.65 1.15	V
Dimensional stability at 20° c - Longitudinal (%) - Transverse (%)	% Max. (L) % Max. (T)	0.425 0.675	V
Resistance to impact by small diameter ball	N (Min.)	20	$\sqrt{}$
Resistance to cracking	Grade (not worse than)	4	$\sqrt{}$
Resistance to scratching	N (Min.)	1.75	
Resistance to staining	Grade (not worse than)	5	$\sqrt{}$
Resistance to colour change - In xenon arc light - In enclosed carbon arc light	Grade (not worse than) Grade (not worse than)	6 5	√
Resistance to steam	Grade (not worse than)	4	√



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